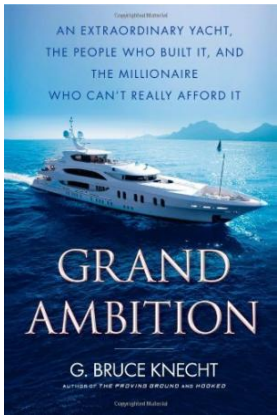
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GRAND AMBITION: AN EXTRAORDINARY YACHT, THE PEOPLE WHO BUILT IT, AND THE MILLIONAIRE WHO CAN'T REALLY AFFORD IT



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